

1 **Drying-induced physico-chemical changes in cranberry products**

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54 **Abstract**

55 Sugar-free cranberry juice (XAD) and juice with 15% of maltodextrin were dried by freeze-,  
56 vacuum and spray drying methods. Total phenolics (589 - 6435 mg/kg dry matter) including 5  
57 flavonols, 3 phenolic acids, 2 procyanidins and 5 anthocyanins were stronger affected by juice  
58 formulation than by drying methods. Spray drying of juice, regardless of its formulation, was  
59 competitive to freeze drying in terms of polyphenols' retention. Increase in temperature up to  
60 100 °C during vacuum drying of XAD extracts resulted in degradation of polyphenolics (down  
61 to 4%), except chlorogenic acid. Its content increased with rise in temperature and accelerated  
62 hydroxymethylfurfural formation. The stronger the impact of drying, the more chlorogenic acid  
63 is present in cranberry products. In all powders analysed, formation of furoylmethyl amino acids  
64 was noted. Antioxidant capacity of cranberry products was influenced by juice formulation and  
65 was linked to content of polyphenols.

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68 **Keywords**

69 *Vaccinium ssp.*, powders, drying, polyphenols, hydroxymethylfurfural, furoylmethyl amino  
70 acids

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73 **Highlights**

- 74 - Formulation of cranberry juice strongly affected the content of polyphenols.  
75 - Formation of hydroxymethylfurfural was accelerated by chlorogenic acid.  
76 - 2-furoylmethyl-amino acids were present in all cranberry juice powders.  
77 - Antioxidant capacity was dependent on polyphenols content.

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84 **1. Introduction**

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86 Cranberry (*Vaccinium ssp.* L.) is an evergreen dwarf shrub that produce edible red fruits, which  
87 are rich in vitamins (A, C, B1, B2, B6 and E), minerals, sugars, organic acids and fibre (Borges,  
88 Degeneve, Mullen, & Crozier, 2010). Furthermore, this fruit contains significant amounts of  
89 phenolic compounds including procyanidins (PACs), phenolic acids, anthocyanins, flavonols  
90 and flavan-3-ols with strong antioxidant properties (Sun, Chu, Wu, & Liu, 2002; Borowska,  
91 Mazur, Gadzala-Kapciuch, & Buszewski, 2009). Due to the presence of those biologically active  
92 constituents cranberries could prevent from i.e. urinary tract infections, reduce the risk of  
93 cardiovascular diseases and selected types of cancer, and might have antifungal, antimicrobial,  
94 antianemic and detoxifying properties (Blumberg et al., 2013). Taking into account the various  
95 beneficial effects of cranberries on human health, consumption of these fruits is recommended.  
96 However, the bitter and astringent taste hampers its consumption in a fresh form. Therefore,  
97 technological transformations of cranberries are necessary to decrease the unacceptable taste.  
98 Taking into consideration that fruit processing results in significant changes in the profile and  
99 the content of biologically active constituents (Nicoli, Anese, & Parpinel, 1999; Horszwald,  
100 Andlauer, & Heritier, 2013; Michalska, Wojdyło, Lech, Łysiak, & Figiel, 2016), the processing of  
101 the cranberries should be done in a way to get consumer acceptance with a minimum loss of  
102 beneficial compounds. Previous studies showed that juicing (White, Howard, & Prior, 2011;  
103 Côté et al., 2011; Caillet, Côté, Doyon, Sylvain, & Lacroix, 2011), freeze- (Vvedenskaya et al.,  
104 2004) and vacuum microwave drying (Leusink, Kitts, Yaghmaee, & Durance, 2010) of  
105 cranberries have strong effects on polyphenolic compounds content and the antioxidant  
106 capacity. There is a strong link between processing parameters and alteration in  
107 phytochemicals profile and quantity in the products. Interestingly, evaluation of cranberries juice  
108 concentrates and freeze-dried powders revealed that some flavonol aglycons were present in  
109 the final products only after processing. From this point of view, the production of cranberry  
110 juice powders might be a practical tool to prolong the cranberry availability on the market  
111 throughout the year and to provide promising bioactive compounds.

112 The preparation of fruit juices before drying is a key factor for obtaining fine powders,  
113 independent from the drying methods applied (Caparino et al., 2012)(Fegus, Zigon, Peterman,  
114 & Zeljko, 2015)(Oberoi & Sogi, 2015). Fruit juices cannot be directly converted to a powder  
115 form because of the presence of low molecular weight acids and carbohydrates with a low glass  
116 transition temperature (Bhandari, Senoussi, Dumoulin, & Lebert, 1993) and stickiness  
117 behaviour. These issues might be overcome by adding a carrier agent i.e. maltodextrin before  
118 drying that could affect physicochemical properties of the final powders (Oberoi & Sogi, 2015).  
119 When preparing the fruit powders, another aspect that should be considered is the formation of  
120 the compounds via Maillard reaction/caramelisation (Michalska, Wojdyło, et al., 2016). Newly-  
121 formed constituents after fruit drying were confirmed in pears (Coimbra, Nunes, Cunha, &  
122 Guiné, 2011), plum products (Michalska, Honke, Łysiak, & Andlauer, 2016; Michalska, Wojdyło,  
123 Lech, Łysiak, & Figiel, 2016), prunes, dried figs (Sanz, del Castillo, Corzo, & Olano, 2001) and  
124 selected berries (Megías-Pérez, Gamboa-Santos, Soria, Villamiel, & Montilla, 2014). Thus,  
125 Maillard reaction products might serve as a quality indicator for the dry powders. Up to now,  
126 powders from cranberry whole fruits, pomace and juice obtained after freeze-drying  
127 (Vvedenskaya et al., 2004; Oszmiański, Wojdyło, Lachowicz, Gorzelany, & Matłok, 2016) were  
128 analysed for their polyphenolic compounds content. However, no data for cranberry juice  
129 formulation and other drying techniques than freeze-drying are available.

130 Thus, the aim of the study was to evaluate the influence of the cranberry juice formulation and  
131 the effect of different drying methods (freeze-drying, vacuum drying and spray drying) on the  
132 profile and quantity of polyphenols, Maillard reaction/caramelisation products and the  
133 antioxidant capacity of the powders obtained.

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135 **2. Materials and methods**

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## 2.1. Reagents

Maltodextrin, hydroxymethylfurfural, Trolox®, 2,2'-azino-bis(3-ethylbenzothiazoline-6-sulfonic acid) diammonium salt, potassium persulfate, 2,2-diphenyl-1-picrylhydrazyl (DPPH) were purchased from Sigma-Aldrich (Switzerland). Cyanidin-3-O-glucoside, peonidin-3-O-glucoside, quercetin-3-O-glucoside and quercetin-3-O-rutinoside were obtained from Extrasynthese (Lyon, France). Chlorogenic acid was obtained from TRANS MIT GmbH (Giessen, Germany). Furosine was purchased from PolyPeptide Group (Strasbourg, France). Acetonitrile for UPLC (Gradient Grade) was from Merck (Darmstadt, Germany). Water for UPLC analysis was prepared using the HPLC SMART 1000s system (Hydrolab, Gdansk, Poland) was additionally filtrated through a 0.22 µm membrane filter. The amberlite XAD-16 resin was supplied by Brenntag (Kędzierzyn-Koźle, Poland).

## 2.2. Material

Five litres of a commercial cranberry juice (100%, pasteurised; Rabenhorst®, Unkel/Rhain, Germany; 8 °Br, pH 2.53 ± 0.1) were centrifuged for 15 min at 5950 g (HiCen XL, Herolab, GmbH Laborgeraete, Germany). Supernatant obtained was divided into two parts. One part was loaded into a vacuum aspirated column with amberlite XAD-16 resin previously conditioned with water (Kammerer et al., 2005; Seeram et al., 2005). The absorbed compounds were eluted with ethanol that was removed by scale rotary evaporator Laborota 20 (Heidolph, Schwabach, Germany) at 40 °C down to the final volume of 2 L giving the sugar-free cranberry juice extract (XAD). The second part of the centrifuged juice (supernatant) was mixed with 15% (v/w) of commercial maltodextrin (dextrose equivalent: 19) (15% M). Both formulations of the juice (XAD and juice containing 15% of maltodextrin) were subjected to the drying processes.

## 2.3. Methods

### 2.3.1. Drying processes

The two cranberry formulations (XAD and 15% M) (250 mL each,  $n=3$ ) were subjected to: freeze-drying (FD; LSL Secfroid, Lyolab BII, Aclens-Lausanne, Switzerland) at 0.03 mbar; vacuum drying (VD; Vacuum drying oven, Salvis Lab, Rotkreuz, Switzerland) at 200 mbar at 40 °C, 60 °C, 80 °C and 100 °C and spray drying (SD; Mini spray dryer, B-290, Büchi Labor Technik AG, Flawil, Switzerland) at 50% of pump capacity, aspirator at 100% represented an air flow from 35 m<sup>3</sup>/h (Table 1). Powders obtained were pulverised by a mill (Bosch, MKM 6003, Gerlingen, Germany) using a sieve of 1.0 mm diameter (Retsch SM-100, Hann, Germany), vacuum packed and stored at -20 °C until analyses.

### 2.3.2. Water content

Water content in cranberry powders was determined by Karl-Fisher method using 803 KF Titration Stand (Metrohm, Herisau, Switzerland) in three independent measurements ( $n=3$ ) and expressed as percentage (%) (±SD).

### 2.3.3. Identification and quantification of polyphenolic compounds

The identification of polyphenols in cranberry powders was performed by LC-PDA-MS method

188 using the Acquity Ultrapformance LC system (Waters Corp., Milford, USA) coupled with a  
189 photodiode detector (PDA; UPLC) connected with a mass detector G2 (QTOF) Micro mass  
190 spectrometer (Waters, Manchester, UK) equipped with an electrospray ionization (ESI) source  
191 operating in negative mode. The UPLC BEH C<sub>18</sub> column (2.1×50 mm; 1.7 μm; Waters Corp.,  
192 Milford, USA) set at 30 °C was applied for polyphenols' separation (Wojdyło et al., 2013). The  
193 quantification of polyphenolic compounds in powders analysed was performed as described by  
194 Wojdyło et al. (2014). The runs were monitored at the wavelengths: phenolic acid at 320 nm,  
195 flavonols at 360 nm and anthocyanins at 520 nm. Retention times ( $T_R$ ) and spectra were  
196 compared with those of pure standards. Calibration curves (0.05 to 5 mg/mL,  $R^2 \leq 0.9998$ ) were  
197 made from chlorogenic acid, peonidin-3-*O*-glucoside, cyanidin-3-*O*-glucoside, quercetin-3-*O*-  
198 glucoside and -3-*O*-rutinoside as standards. All determinations were done in triplicates ( $n=3$ )  
199 and the results were expressed as mg/kg dry matter (dm).

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#### 201 **2.3.4. Antioxidant capacity**

202 The antioxidant capacity was measured by Trolox Equivalent Antioxidant Capacity tests against  
203 ABTS<sup>•+</sup> (Re et al., 1999) and DPPH<sup>•</sup> radicals (Brand-Williams et al., 1995) adjusted to  
204 microplate reader according to Horswold & Andlauer (2011). Cranberry powders (100 mg)  
205 were solubilised in 10 mL of deionised water and left for 24 h. After this time, samples were  
206 sonicated (2 × 3 min, ambient temperature) and centrifuged (5 000 rpm, 5 min, 21 °C;  
207 Eppendorf 5415 R, Eppendorf AG, Hamburg, Germany). The results obtained from the two  
208 tests were expressed as mmol of Trolox Equivalents (TE)/100 g dm. Results given are average  
209 values (± SD) of at least three independent extractions.

210 Photoluminescence (PCL) assay was applied for evaluation of the antioxidant capacity of the  
211 cranberry powders with the Photochem<sup>®</sup> apparatus (Analytik Jena, Leipzig, Germany). The  
212 antioxidant capacity of hydrophilic (ACW) and lipophilic (ACL) extracts was measured against  
213 superoxide anion radicals generated from a photosensitiser luminol exposed to UV light using  
214 both 'ACW' and 'ACL' kits provided by the manufacturer. Approx. 0.5 g of powder were  
215 extracted with 5 mL of deionised water (ACW) or 80% methanol (ACL) by sonication (2 min)  
216 and vortexing (1 min). The samples were centrifuged for 5 min (5000 g, 5 min, 4 °C; Eppendorf  
217 5415 R, Eppendorf AG, Hamburg, Germany). The step was repeated 3 times. Supernatants  
218 obtained were unified before analyses. The total extraction procedure was carried out in  
219 triplicate ( $n=3$ ), and the antioxidant capacity was expressed as mmol Trolox/100 g dm.

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#### 221 **2.3.5. Determination of Maillard reaction/caramelisation products**

222 Determination of 2-furoylmethyl amino acids (2-FM-AA) was performed by modified method of  
223 Megias-Perez et al. (2014) described in details by Michalska et al. (2016). Quantitative analysis  
224 was performed by the external standard method using a commercial standard of pure furosine.  
225 Data were the average values (± SD) of at least three independent hydrolysis ( $n=3$ ) expressed  
226 as mg/100 g dm.

227 The content of hydroxymethylfurfural (HMF) was evaluated using the Acquity UPLC system  
228 (Waters Corp., Milford, USA) according to Gökmen & Senyuva (2006). HMF was detected at  
229 284 nm and quantified using a standard curve. The results were indicated as average values  
230 of 3 independent extractions ( $n=3$ ) and shown as mg HMF/kg dm (± SD).

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#### 232 **2.3.6. Colour**

233 The colour of the cranberry powders obtained using different drying techniques was examined  
234 with reference to the colour space CIE  $L^*a^*b^*$  using a Minolta Chroma Meter CR-400 (Minolta  
235 Co. Ltd., Osaka, Japan). The colour coordinates of the samples were determined using  
236 Illuminant D65 and 2° observer angle, and the samples were measured against a white ceramic  
237 reference plate ( $L^*=93.8$ ;  $a^*=31.6$ ;  $b^*=33.2$ ). Data were showed as an average value of five  
238 measurements (± SD).

239

### 240 2.3.7. Statistical analysis

241 Statistical analysis was done using Statistica 10 (Statistica, Tulsa, OK, USA). Average values  
242 were subjected to one-way analysis of variance (ANOVA) and least significance test HSD  
243 Tukey was used to compare the difference. Differences between averages were considered to  
244 be significant at  $p < 0.05$ .

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## 247 3. Results and discussion

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### 249 3.1. Identification and quantification of polyphenolic compounds

250 In powders obtained from commercial cranberry juice, 15 polyphenolic compounds were  
251 identified by LC-MS (QToF): 5 flavonols, 3 phenolic acids, 2 flavanols and 5 anthocyanins (Table  
252 2). The total content of phenolic compounds (TP) in the powder ranged from 590 to 6436 mg/kg  
253 dm (Table 3). Considerably variable amounts of TP in cranberries products were previously  
254 reported (Leusink et al., 2010; Caillet et al., 2011; Vvedenskaya et al., 2004) indicating the  
255 strong impact of processing on the stability of polyphenolic compounds in the final cranberry  
256 products. In the current study, the highest content of TP was obtained by spray- and freeze-  
257 drying of sugar-free cranberry extract (XAD) that was approx. 8.5%, 30%, 56%, and 64% higher  
258 when compared to powders obtained using VD, respectively, at 40 °C, 60 °C, 80°C and 100  
259 °C. Spray drying of cranberry sugar free extracts (XAD) might be considered as competitive to  
260 freeze drying regarding preservation of polyphenols. The average TP content in 15% M  
261 powders was 5 times lower when compared to the average value obtained for XAD powders  
262 indicating a strong influence of the juice formulation on powder quality. In this group of powders,  
263 the highest retention of TP was noted after FD, whereas their content was 16% lower when SD  
264 and VD at 40 °C were used. Increase in the temperature during VD resulted is a stronger  
265 degradation of TP being the highest (approx. 40%) when a temperature of 100 °C was applied.  
266 Nevertheless, the decrease of TP content was lower in case of 15% M juice in comparison to  
267 the XAD juice. The addition of maltodextrin seemed to protect the polyphenolic compounds  
268 from the temperature degradation as the TP at 40 °C and 80 °C were at the similar levels.

269 Similarly to previous studies, four major groups of polyphenolic compounds were assigned in  
270 cranberry powders (Vvedenskaya et al., 2004; White et al., 2011). The main group of  
271 polyphenols present in cranberry powders (~62% of all polyphenols) consisted of 5 flavonols.  
272 The tentative identifications were made by comparing their PDA spectra. MS and MS/MS and  
273 the molecular ions  $[M-H]^-$  (Table 2) enabled the identification. This group of polyphenols  
274 consisted of five quercetin glycosides with the characteristic fragment ion at  $m/z$  301: 3-*O*-  
275 galactoside ( $[M-H]^-$  at  $m/z$  463)(Côté, Caillet, Doyon, Sylvain, & Lacroix, 2010)(Swaldi et al.,  
276 2012)(Oszmiański et al., 2016), 3-*O*-pentoside ( $[M-H]^-$  at  $m/z$  433)(Oszmiański et al., 2016), 3-  
277 *O*-rhamnoside ( $[M-H]^-$  at  $m/z$  447) (Oszmiański et al., 2016) and, benzoyl-galactoside ( $[M-H]^-$   
278 at  $m/z$  567)(Côté et al., 2010; Swaldi et al., 2012; Oszmiański et al., 2016). Similar to fresh  
279 cranberries (Zheng & Shetty, 2000) and spray dried cranberry products (Vvedenskaya et al.,  
280 2004), quercetin-3-*O*-galactose was the main flavonol analysed regardless of the juice  
281 formulation; however, Vvedenskaya et al. (2004) showed that the flavonol constituents were  
282 present in significant quantities only after processing.

283 Drying processes influenced the content of individual flavonols in cranberry powders, and this  
284 was strictly connected with the juice formulation. The highest and comparable quantity of  
285 flavonols in powders made from sugar free juice extract (XAD) was noted after FD and SD. SD  
286 might be successfully used in terms of comparable retention of flavonols in cranberry products  
287 and in terms of the costs limitation during powders production. The increasing temperature  
288 during VD resulted in a degradation of flavonols in powders obtained from sugar free extract  
289 (XAD) even down to 4% in case of quercetin-3-*O*-galactoside, quercetin-3-*O*-pentoside and  
290 quercetin-3-*O*-rhamnoside. The exception was the aglycon quercetin. And it was previously  
291 shown that in foods with high content of quercetin conjugates, a high temperature up to 100 °C

292 might retain this constituent (Aherne & O'Brien, 2002). Additionally, quercetin can be  
293 regenerated by the before mentioned glycosides. It was confirmed that heating of cranberry  
294 pomace resulted in an increase of flavonols aglycones as a result of the deglycosylation of  
295 flavonol glycosides (White et al., 2011). Similarly to this study, the highest content of quercetin  
296 was noted after drying at 60 °C (White et al., 2011). Significantly lower content of flavonols in  
297 powders obtained from 15% M juice. Among powders obtained in this group, the highest  
298 content of all individual flavonols was noted after FD. In VD of 15% M juice, the quercetin  
299 content increased after drying at 60 °C reaching the highest content at 80 °C. The second group  
300 of phenolic compounds present in cranberry powders (~20% of all polyphenols) comprised of  
301 3 constituents eluted between 4.21 and 4.53 min and classified as phenolic acids (Table 2).  
302 Peak identified at  $T_R$  4.21 min corresponded to caffeoyl hexoside with a precursor ion at  $m/z$   
303 341 and fragment ion at 179. Peak at  $T_R$  4.33 was ascribed as chlorogenic acid with  $m/z$  353  
304 and fragment ions at  $m/z$  191 and 146 corresponded to quinic acid moiety as reported by Swaldi  
305 et al. (2012) and Côté et al. (2010). The third peak was ascribed as *p*-coumaroyl hexose isomer  
306 with  $m/z$  325 and ion fragment at  $m/z$  163. Peak assignments were in agreement with Wang &  
307 Zuo (2011) and Diaz-Garcia et al. (2013).  
308 Similarly to cranberry juice (Diaz-Garcia et al., 2013), among all phenolic acids present in the  
309 cranberry powders the highest content of *p*-coumaroyl hexose was noted followed by caffeoyl  
310 hexoside and chlorogenic acid. Juice formulation affected the content of phenolic acids in the  
311 powders (Table 3). Almost 5 times higher contents of phenolic acids were indicated in powders  
312 obtained from XAD drying when compared to 15% M juice drying. In case of XAD, FD and SD  
313 resulted in the highest retention of phenolic acids. Increase in the temperature during VD  
314 drastically decreased concentration of *p*-coumaroyl hexose isomer, even down to 2% when a  
315 temperature of 100 °C was applied. Conversion of certain phenolic acids during the processing  
316 of cranberries has been previously stated. Chen, Zuo and Deng (2001) reported the presence  
317 of chlorogenic acid in cranberry juice, but not in fresh fruits indicating the influence of processing  
318 on the occurrence of this compound. In the current study, the higher the temperature during the  
319 VD of XAD, the higher the ratio in the content of caffeoyl-hexoside conjugate to chlorogenic  
320 acid. VD at 100 °C resulted in 2.3 times higher content of chlorogenic acid when compared to  
321 FD or SD. Addition of maltodextrin and different drying techniques applied affected the content  
322 of individual phenolic acids in cranberry products, but to a different extend than in case of sugar  
323 free juice (XAD). The content of dominant phenolic acid, *p*-coumaroyl-hexose was the greatest  
324 when SD was applied. Increase in the temperature during VD caused only a slight decrease in  
325 the content of *p*-coumaroyl-hexose. And also caffeoyl-hexoside and chlorogenic acid were  
326 protected by the addition of maltodextrin compared to XAD (Table 3).  
327 The third group of eluted compounds belong to the flavanols (~12% of all polyphenols) among  
328 which two A-type PA-dimers were identified ( $T_R$  4.09 and 4.66 min) with  $m/z$  575 and  
329 fragmentation ions at  $m/z$  289 (Table 2). Literature shows that juicing process followed by  
330 pasteurisation significantly reduced the flavanols content which explains the low content of  
331 flavanols in the analysed cranberry powders (White et al., 2011). Similarly to previously  
332 described groups of polyphenolic compounds present in cranberry powders, the average  
333 content of flavanols was approx. 5.3 times higher in products gained after sugar free juice (XAD)  
334 drying when compared to 15%M juice drying. In both cases, VD resulted in greatest degradation  
335 of flavonols in comparison to FD and SD (Table 3).  
336 Anthocyanins (~6% of all polyphenols) consisted of 5 compounds identified in cranberry  
337 powders by LC/MS technique (Table 2) (Díaz-García, Obón, Castellar, Collado, & Alacid,  
338 2013): two glycosides of cyanidin ([M + H]<sup>+</sup> at  $m/z$  287.05): 3-*O*-galactoside and 3-*O*-  
339 arabinoside and 3 peonidins: 3-*O*-galactoside, 3-*O*-glucoside and 3-*O*-arabinoside. The content  
340 of anthocyanins in powders was relatively low as a strong negative impact on anthocyanins  
341 retention (2-30%) during cranberry juicing has been noted (Pappas & Schaich, 2009). As it was  
342 observed for fresh cranberry fruits (White et al., 2011) and juices (Díaz-García et al., 2013)  
343 among all anthocyanins identified, the highest content of cyanidin-3-*O*-galactoside was noted.

344 The present study confirmed that drying methods affected the content of anthocyanins; FD and  
345 SD resulted in similar retention of anthocyanins. The higher the temperature during VD, the  
346 higher the degradation of the anthocyanin content, regardless of the juice formulation.

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### 348 **3.2. Maillard reaction/caramelisation products**

349 Previously, 2-furoylmethyl amino acids were identified and quantified in dried commercial  
350 products from whole cranberry fruit at levels between 1371 and 6090 mg/kg protein that  
351 corresponded to 0.55 up to 2.44 mg/100 g dm (Megias-Perez et al., 2014). In the present study,  
352 2-FM-AA were determined for the first time in cranberry juice powders and the quantities found  
353 are in agreement with the whole cranberry fruits. The presence of 2-FM-AA might result from  
354 its formation during juice pasteurisation process (Soria, Olano, Frias, Penas, & Villamiel, 2003).  
355 The content of 2-FM-AA was approx. 4.8 times higher in products made from sugar-free juice  
356 (XAD) than in 15% M juice (Table 4). This could be a consequence of the different chemical  
357 composition between both formulations. In the XAD extract particular non-polar amino acids  
358 might be present (Chul Yang, Shim, Lee & Moon, 2003). During the drying process, sugars  
359 release from glycosides or those that were not completely removed by XAD, could react with  
360 those components leading to the formation of 2-furoylmethyl amino acids. Maltodextrin addition  
361 to the juice could alter the proportions of amino acids/sugars leading to the lower production of  
362 2-FM-AA. The highest content of FUR was noted using SD process, where the temperature  
363 was the highest among all techniques used. Vacuum drying up to 80 °C caused increase in the  
364 content of 2-FM-AA, whereas further increase in the temperature led to a significant  
365 degradation. Previously, it was proven that the 2-FM-AA content did not increase linearly with  
366 an increase in the temperature during processing, its content decrease after certain point  
367 probably leading to the formation of further Maillard intermediates and end products  
368 (Erbersdobler & Somoza, 2007). Similarly to Megías-Pérez et al. (2014) the formation of 2-FM-  
369 AA was noted also in powders obtained using FD. When influence of the drying process on the  
370 formation of 2-FM-AA was considered, comparable observation was made in case of powders  
371 obtained by addition of 15% maltodextrin. In this case, VD at 80 °C promoted its formation the  
372 greater extend. The identification and quantification of 2-FM-AA in cranberry powders obtained  
373 from different juice formulation might be a practical tool to prove a heat treatment.

374 Identification and quantification of 5-hydroxymethylfurfural (HMF), a thermally generated  
375 contaminant in foods, is currently more often used as a quality indicator of processed fruit  
376 products (Murkovic & Pichler, 2006)(Capuano & Fogliano, 2011). The HMF was identified and  
377 quantified in all analysed cranberry powders (Table 4), regardless of the juice formulation. Its  
378 presence in freeze-dried samples in relatively low quantities could be a result of cranberry juice  
379 processing (pasteurisation) before commercialisation. Cranberry powders produced from sugar  
380 free juice (XAD) had the content of HMF approx. 4 times higher when compared to powders  
381 gained after 15% M juice. This could be connected with a relatively high content of chlorogenic  
382 acid in those products in comparison to powders obtained from 15% M juice. Zhang et al. (2016)  
383 reported that the presence of this constituent significantly increased the formation of HMF in  
384 model systems by promoting the formation of its precursor, 3-deoxosone. In the present study,  
385 a high positive correlation between HMF and chlorogenic acid was indicated ( $r=0.9115$ ). Among  
386 the drying methods applied, the significant impact of temperature on the formation of HMF was  
387 indicated. The highest content of this compounds was noted after VD at 100 °C and SD,  
388 regardless of the juice formulation. The increase in the temperature during VD accelerated the  
389 formation of HMF almost 4.2- and 1.6 times when compared to freeze drying process of XAD  
390 and 15% M juice, respectively.

391 Taking into account the presence of both quality indicators i.e. 2-FM-AA and HMF in cranberry  
392 powders, it can be concluded that similarly to Rada-Mendoza, Sanz, Olano and Villamiel (2004)  
393 the 2-FM-AA is less sensitive to increase in its content within the temperature during drying  
394 than HMF. Clearly, a relatively high content of HMF in the cranberry powders and low values  
395 of 2-FM-AA could point out that products were submitted to severe process conditions.



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### 398 **3.3 Antioxidant capacity**

399 The antioxidant capacity of cranberry powders measured by TEAC ABTS, TEAC DPPH and  
400 photochemiluminescence (PCL ACW, PCL ACL) assays was significantly higher (up to 40  
401 times) for powders obtained from sugar free juice (XAD) when compared to those gained after  
402 addition of maltodextrin (Table 4). The antioxidant capacity of XAD powders determined by  
403 TEAC DPPH, PCL ACW and PCL ACL was the highest after spray drying, whereas the highest  
404 ability to scavenge ABTS radical cations was noted after freeze-drying process. In case of  
405 powders obtained after addition on 15% maltodextrin, the antioxidant capacity measured by  
406 TEAC ABTS was the highest after spray drying, whereas TEAC DPPH and PCL ACW resulted  
407 in the highest values after freeze drying process. Generally, the highest ability of products  
408 obtained from XAD to scavenge the ABTS<sup>•+</sup> radical cations and DPPH<sup>•</sup> was noted after FD  
409 and SD, when compared to VD. The increase in the temperature during VD resulted in lower  
410 values of TEAC ABTS and DPPH that connected with degradation of polyphenolic compounds  
411 present in the powders ( $r=0.976$  and  $r=0.993$ , respectively).

412 The antioxidant capacity of lipid soluble compounds (ACL) was almost 2 times higher when  
413 compared to water soluble compounds (ACW) for Aronia powders (Horszwald et al., 2013),  
414 Spray drying process caused the highest retention of lipid soluble and water soluble  
415 compounds, whereas the greatest degradation was noted after VD at 60 °C and 80 °C,  
416 respectively. Further increase in the temperature resulted in increase in PCL ACW and ACL  
417 values suggesting the possible changes in chemical composition indicating the presence or  
418 formation of compounds able to scavenge O<sub>2</sub><sup>•-</sup>.

419 Thus, the antioxidant capacity of the cranberry powders was more influenced by the juice  
420 formulation than by the drying method applied. However, the SD and FD process might be both  
421 applied to obtain products with high antioxidant content.

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### 424 **3.4. Colour**

425 Cranberry powders might be divided to two groups: (i) dark powders made from sugar-free juice  
426 (XAD) and (ii) bright powders obtained from juice with 15% addition of maltodextrin (15% M) in  
427 which the average value of coordinate  $L^*$  was almost 1.5 times higher when compare to first  
428 group (Table 5). Similarly to blueberry and strawberry powders (Fegus et al., 2015), the  
429 brightest dried products were obtained using SD, regardless of the juice formulation. In case of  
430 XAD powders, the highest retention of red pigments ( $a^*$ ) and the greater yellowness values ( $b^*$ )  
431 were noted after SD. VD, regardless of the temperature applied, resulted in degradation on  
432 average 79% of red pigments in powders obtained from juice extracts when compared to SD.  
433 In the second group consisted of powders obtained from 15% M juice, the highest value of  
434 coordinate  $a^*$  in was noted after FD process (Table 5). In contrast to XAD powders, the lowest  
435 values of coordinate  $b^*$  in 15% M powders were noted after SD suggesting the strong influence  
436 of carrier addition on the colour changes that could be used a practical tool in product design.  
437 Chroma ( $C^*$ ) connected with the colour intensity of samples (Pathare, Opara, & Al-Said, 2012)  
438 was significantly higher in powders obtained from the 15% M juice. Powders obtained in this  
439 way were more intense in red colour than the dark (almost black) powders gained from juice  
440 extracts. Among the samples analysed, the highest chroma values was noted for the spray  
441 dried powder gained from the cranberry extracts which was connected with the highest value  
442 of coordinated  $a^*$ . Hue angle ( $h^*$ ) defined the difference of a certain colour with a reference to  
443 a grey colour with the same lightness (Pathare et al., 2012) and an angle obtained for all the  
444 powders analysed represents a red hue. Tracking the changes caused by selected drying  
445 methods,  $h^*$  values were similar between the powders obtained from sugar free extract (XAD).  
446 Noticeable alterations in hue angle were indicated in powders obtained from 15% M juice with  
447 where the lowest values were noted after SD and FD processes. Taking above into

448 consideration, cranberry powders might be successfully used as natural food colorants (Camire  
449 et al., 2007).

450

#### 451 **4. Conclusions**

452 The production of cranberry powders used for re-solubilisation toward juices or as additives to  
453 other food products could be a practical tool for preserving the presence of compounds naturally  
454 occurring in cranberries, regardless of the seasonality of the fruits.

455 Among cranberry powders analysed, the content of total polyphenolic compounds ranged from  
456 589 up to 6435 mg/kg dm of powders and was strictly depending of the juice formulation and  
457 drying technique used. The highest content of polyphenolic compounds was noted after SD  
458 process that might be used as a practical and economical tool for drying. An increase in the  
459 temperature during VD of sugar-free cranberry juice resulted in the increase in chlorogenic acid  
460 content, even 2.3 times when compared to FD or SD processes. The increase in chlorogenic  
461 acids content accelerated the hydroxymethylfurfural formation in the cranberry powders. What  
462 is more, an increase in quercetin after VD at 60 °C was noted, presumably due to quercetin  
463 glycoside cleavage. Addition of maltodextrin at the level of 15% protected the polyphenolic  
464 compounds from thermal degradation. In all powders analysed, the presence of 2-furoylmethyl  
465 amino acids, as indicators of initial steps of Maillard reaction, has been confirmed. The  
466 antioxidant capacity measured by four different methods indicated that spray-drying process  
467 could be used as a competitive method to freeze-drying method in the case of cranberry powder  
468 production.

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581 **Tables**

582

583 **Table 1**584 Parameters of drying process and water content in cranberry powders (XAD – sugar free  
585 juice; 15% M – juice with 15% maltodextrin added).

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Process	Equipment	Process temperature (°C)	Sample	Drying time (h)	Water content (*) (%)
Freeze drying (FD)	LSL Secrfroid, Lyolab BII	- 60 (sample); 25 (plate)	XAD	110 ± 0.5 h	2.5 ± 0.7 b
			15% M	119 ± 0.5 i	1.5 ± 0.2 b
Vacuum drying (VD)	Vacuum drying oven, Salvis Lab	40	XAD	38 ± 0.2 f	1.3 ± 0.2 b
			15% M	48 ± 0.4 g	1.1 ± 0.1 b
		60	XAD	22 ± 0.2 e	2.1 ± 0.6 b
			15% M	22 ± 0.2 e	0.3 ± 0.1 a
		80	XAD	15 ± 0.1 c	0.7 ± 0.1 ab
			15% M	17 ± 0.1 d	0.2 ± 0.1 a
100	XAD	8 ± 0.2 b	0.4 ± 0.1 ab		
	15% M	8 ± 0.2 b	0.4 ± 0.1 ab		
Spray drying (SD)	Mini spray dryer, Buchi	180 (input), 71 (output)	XAD	0.5 ± 0.02 a	2.4 ± 0.1 b
			15% M	0.5 ± 0.02 a	3.0 ± 0.8 b

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589 <sup>a,b,c</sup> – different letters in the same column (\*) represent the statistical different results according to HSD Tukey test  
590 ( $p > 0.05$ ;  $n=3$ )

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593 **Table 2**

594 Polyphenolic compounds identified by LC-MS (QToF) in cranberry powders.

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Compound	T <sub>R</sub> (min)	λ <sub>max</sub> (nm)	MS	MS/MS
<i>Flavonols</i>				
Quercetin-3- O-galactoside	6.92	254/352	463.08	301.03
Quercetin-3- O-pentoside	7.36	268/351	433.07	301.03
Quercetin-3- O-rhamnoside	7.86	258/349	447.09	301.03
Quercetin	10.01	260/369	301.03	
Quercetin-benzoyl-galactoside	10.72	258/352	567.11	301.02
<i>Phenolic acids</i>				
Caffeoyl hexoside	4.21	313	341.08	179.04
Chlorogenic acid	4.33	324	353.08	191.01/146.05
p-Coumaroyl-hexose isomer	4.53	313	325.09	163.01
<i>Flavanols</i>				
A-type PA-dimer	4.66	280	575.12	289.09
A-type PA-dimer	4.09	280	575.12	289.09
<i>Anthocyanins</i>				
Cyanidin-3- O-galactoside	4.35	278/514	449.10	287.05
Cyanidin-3- O-arabinoside	4.84	276/516	419.09	287.05
Peonidin-3- O-galactoside	5.13	279/515	463.12	301.06
Peonidin-3- O-glucoside	5.38	278/520	463.12	301.07
Peonidin-3- O-arabinoside	5.60	278/519	433.11	301.07

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**Table 3**

The content of polyphenolic compounds present in cranberry powders obtained by different drying techniques (mg/kg dm) (15% M – juice with 15% maltodextrin added; XAD – sugar free juice).

	Extract (XAD)					15% M									
	Freeze drying	VD 40 °C	VD 60 °C	VD 80 °C	VD 100 °C	Spray drying	PSD	Freeze drying	VD 40 °C	VD 60 °C	VD 80 °C	VD 100 °C	Spray drying	PSD	
<i>Flavonols</i>															
Quercetin-3-O-galactoside	1771 ± 9d	1484 ± 9 c	710 ± 83b	201 ± 22a	62.3 ± 3.6a	1703 ± 146cd	89.7	276 ± 10a	232 ± 33a	234 ± 0.3a	218 ± 38a	175 ± 21a	237 ± 5a	22.6	
Quercetin-3-O-pentoside	190 ± 2d	150 ± 13 c	61.9 ± 8.0d	16.3 ± 5.2a	7.5 ± 1.5a	187 ± 17d	9.6	31.5 ± 0.1a	26.7 ± 3.1a	25.8 ± 1.7a	25.3 ± 4.2a	19.7 ± 3.2a	27.5 ± 0.1a	2.6	
Quercetin-3-O-rhamnoside	237 ± 4c	205 ± 20 c	108 ± 12b	32.2 ± 2.8a	12.1 ± 1.0a	230 ± 19c	12.4	34.5 ± 1.1a	28.8 ± 4.2a	26.0 ± 4.7a	27.8 ± 4.3a	23.2 ± 1.9a	29.9 ± 0.3a	3.3	
Quercetin	1342 ± 17b	1699 ± 135bc	2128 ± 247c	1718 ± 329bc	1426 ± 135b	1502 ± 191b	216	205 ± 26a	172 ± 10a	177 ± 6a	180 ± 11a	146.6 ± 4.8a	132 ± 2a	12.8	
Quercetin-benzoyl-galactoside	96 ± 1bc	112 ± 12 c	128 ± 14 c	101 ± 9c	85.4 ± 7.6b	105 ± 11c	12.7	13.1 ± 0.7a	10.9 ± 1.1a	11.2 ± 0.9a	11.6 ± 0.8a	9.5 ± 0.3a	8.9 ± 0.3a	0.8	
<i>Phenolic acids</i>															
Caffeoyl-hexoside	385 ± 4c	347 ± 23c	257 ± 22b	118 ± 11a	74.6 ± 3.6a	367 ± 28c	17.9	47.1 ± 1.1a	39.9 ± 5.3a	36.4 ± 4.1a	36.6 ± 2.2a	34.2 ± 2.71a	41.8 ± 0.1a	3.1	
Chlorogenic acid	125 ± 0.1b	143 ± 8b	203 ± 12c	251 ± 23d	277 ± 12d	118 ± 8b	12.7	14.5 ± 1.6a	8.1 ± 1.1a	7.8 ± 0.9a	8.4 ± 0.1a	8.4 ± 0.6a	8.1 ± 0.1a	0.9	
<i>p</i> -coumaroyl-hexose isomer	908 ± 6c	679 ± 35c	247.8 ± 25.9b	70 ± 0.3ab	19.2 ± 0.1a	871 ± 65c	32.1	136 ± 24ab	132 ± 16ab	128.5 ± 3.8ab	103 ± 4ab	97.5 ± 14.9ab	140 ± 0.2ab	13.5	
<i>Flavanols</i>															
Procyanidin A' (dimer)	653 ± 9e	452 ± 14d	258 ± 33c	104 ± 9b	54.5 ± 0.9ab	655 ± 14e	16.6	87.4 ± 15.9b	63.5 ± 1.7ab	57.1 ± 1.8ab	54.3 ± 7.2ab	30.6 ± 3.2a	83.6 ± 0.1b	7.3	
Procyanidin A'' (dimer)	240 ± 26c	236 ± 40c	211 ± 17c	104 ± 12b	47.3 ± 3.6ab	271 ± 1d	14.7	50.3 ± 6.9ab	38.5 ± 4.8a	29.9 ± 7.2a	33.8 ± 7.4a	28.6 ± 6.1a	41.6 ± 0.1a	6	
<i>Anthocyanins</i>															
Cyanidin-3-O-galactoside	272 ± 1e	238 ± 25de	197 ± 24d	116 ± 15c	77.8 ± 3.3bc	242 ± 21de	17.8	38.2 ± 0.6ab	31.2 ± 2.7ab	28.9 ± 2.2ab	15.7 ± 3.5ab	9.5 ± 1.2a	32.8 ± 1.2ab	2.2	
Cyanidin-3-O-arabinoside	173 ± 1e	153 ± 17de	125 ± 15d	64.9 ± 8.7c	39.3 ± 1.2bc	155 ± 14de	11.3	23.3 ± 0.5 b	18.9 ± 1.1ab	20.6 ± 2.9ab	19.2 ± 0.3ab	4.9 ± 1.0a	20.3 ± 0.6ab	1.4	
Peonidin-3-O-galactoside	21.2 ± 0.1e	18.9 ± 2.1de	16.0 ± 2.1d	9.8 ± 1.4c	6.8 ± 0.3bc	19.0 ± 1.6de	1.5	2.9 ± 0.1ab	2.4 ± 0.2a	2.7 ± 0.4ab	2.5 ± 0.0a	0.9 ± 0.1a	2.6 ± 0.1ab	0.2	
Peonidin-3-O-glucoside	2.3 ± 0.1d	1.9 ± 0.2cd	1.75 ± 0.21c	1.15 ± 0.14b	0.84 ± 0.03b	1.96 ± 0.18cd	0.16	0.32 ± 0.01a	0.25 ± 0.02a	0.23 ± 0.02a	0.22 ± 0.05a	0.15 ± 0.04a	0.25 ± 0.01a	0.03	
Peonidin-3-O- arabinoside	7.6 ± 0.1d	6.7 ± 0.8cd	5.46 ± 0.69c	2.68 ± 0.36b	1.62 ± 0.06ab	6.79 ± 0.58cd	0.51	1.02 ± 0.02a	0.82 ± 0.04a	0.77 ± 0.04a	0.45 ± 0.05 a	0.28 ± 0.03a	0.87 ± 0.03a	0.03	

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a,b,c – different letters in the same row indicated a significant difference ( $p > 0.05$ ;  $n=3$ ); \*PSD – pooled standard deviation

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**Table 4**

The content of 2-furoylmethyl amino acids (2-FM-AA) and hydroxymethylfurfural (HMF) and antioxidant capacity (TEAC ABTS, TEAC DPPH, photochemiluminescence PCL) of cranberry powders (average  $\pm$  SD,  $n=3$ ) (15% M – juice with 15% maltodextrin added; XAD – sugar free juice).

Sample	Process	Maillard reaction/caramelisation products		Antioxidant capacity		
		2-FM-AA (mg/100g dm)	HMF (mg/kg dm)	TEAC ABTS (mmol Trolox/100g dm)	TEAC DPPH	PCL ACW
XAD	Freeze drying	1.70 $\pm$ 0.18 b	70.3 $\pm$ 0.6 a	188.83 $\pm$ 3.57 i	201.41 $\pm$ 5.34 e	98.92 $\pm$ 0.16 de
	VD 40 °C	2.01 $\pm$ 0.32 c	118.3 $\pm$ 4.2 b	169.05 $\pm$ 6.97 h	191.19 $\pm$ 2.19 d	89.38 $\pm$ 2.95 cd
	VD 60 °C	2.29 $\pm$ 0.41 c	167.6 $\pm$ 6.7 c	155.55 $\pm$ 2.81 g	134.75 $\pm$ 3.12 c	88.36 $\pm$ 0.04 c
	VD 80 °C	2.48 $\pm$ 0.39 c	199.4 $\pm$ 0.5 d	117.25 $\pm$ 5.53 f	48.39 $\pm$ 2.35 b	83.49 $\pm$ 2.94 c
	VD 100 °C	0.87 $\pm$ 0.06 a	293.1 $\pm$ 2.9 e	71.86 $\pm$ 2.19 e	44.56 $\pm$ 2.10 b	88.04 $\pm$ 1.00 c
	Spray drying	2.86 $\pm$ 0.51 c	198.1 $\pm$ 5.4 d	167.59 $\pm$ 5.17 h	203.80 $\pm$ 4.01 e	102.45 $\pm$ 4.28 f
<i>PSD</i>		<i>0.28</i>	<i>5.85</i>	<i>4.57</i>	<i>3.41</i>	<i>3.03</i>
15% M	Freeze drying	0.12 $\pm$ 0.02 a	34.5 $\pm$ 1.7 a	4.65 $\pm$ 0.23 c	6.43 $\pm$ 0.30 a	4.23 $\pm$ 0.16 b
	VD 40 °C	0.14 $\pm$ 0.02 a	35.1 $\pm$ 0.6 a	3.45 $\pm$ 0.04 b	6.04 $\pm$ 0.20 a	4.13 $\pm$ 0.08 b
	VD 60 °C	0.26 $\pm$ 0.05 b	39.1 $\pm$ 3.4 b	1.21 $\pm$ 0.05 a	4.11 $\pm$ 0.18 a	3.94 $\pm$ 0.04 ab
	VD 80 °C	0.91 $\pm$ 0.04 c	44.1 $\pm$ 2.5 c	3.11 $\pm$ 0.08 b	3.76 $\pm$ 0.07 a	3.73 $\pm$ 0.07 a
	VD 100 °C	0.71 $\pm$ 0.05 d	57.1 $\pm$ 2.4 e	5.15 $\pm$ 0.22 d	3.65 $\pm$ 0.16 a	3.99 $\pm$ 0.02 ab
	Spray drying	0.35 $\pm$ 0.01 b	46.8 $\pm$ 1.6 d	4.81 $\pm$ 0.20 cd	3.12 $\pm$ 0.16 a	4.22 $\pm$ 0.03 b
<i>PSD</i>		<i>0.04</i>	<i>5.75</i>	<i>0.15</i>	<i>0.19</i>	<i>0.10</i>

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a,b,c – different letters in the same column indicated a significant difference ( $p>0.05$ ;  $n=3$ );

\*PSD – pooled standard deviation

**Table 5**

Colour of cranberry powders obtained by selected drying methods (15% M – juice with 15% maltodextrin added; XAD – sugar free juice).

Sample	Method	Colour			Chroma (C*)	Hue angle (°)
		L*	a*	b*		
XAD	Freeze drying	38.6 $\pm$ 0.6 c	23.7 $\pm$ 0.4 c	5.0 $\pm$ 0.0 c	24.3 $\pm$ 0.4 c	12.1 $\pm$ 0.1 bc
	VD 40 °C	35.2 $\pm$ 0.1 ab	12.1 $\pm$ 0.4 b	2.5 $\pm$ 0.1 b	12.2 $\pm$ 0.4 b	11.8 $\pm$ 0.3 bc
	VD 60 °C	34.0 $\pm$ 0.4 a	4.1 $\pm$ 0.2 a	0.8 $\pm$ 0.0 a	4.1 $\pm$ 0.2 a	11.5 $\pm$ 0.8 b
	VD 80 °C	35.4 $\pm$ 0.2 ab	5.5 $\pm$ 0.3 a	1.1 $\pm$ 0.1 a	5.6 $\pm$ 0.3 a	12.0 $\pm$ 0.4 bc
	VD 100 °C	36.7 $\pm$ 0.1 bc	9.6 $\pm$ 0.2 b	2.0 $\pm$ 0.0 b	9.8 $\pm$ 0.2 b	12.1 $\pm$ 0.1 bc
	Spray drying	45.4 $\pm$ 0.1 d	36.7 $\pm$ 0.3 g	8.1 $\pm$ 0.2 ef	37.6 $\pm$ 0.4 g	12.4 $\pm$ 0.2 c
15% M	Freeze drying	59.1 $\pm$ 0.5 g	34.7 $\pm$ 0.2 fg	6.1 $\pm$ 0.1 d	35.3 $\pm$ 0.2 fg	10.0 $\pm$ 0.2 a
	VD 40 °C	49.8 $\pm$ 1.4 e	31.3 $\pm$ 0.9 e	7.5 $\pm$ 0.1 e	32.2 $\pm$ 0.9 e	13.5 $\pm$ 0.3 d
	VD 60 °C	46.8 $\pm$ 1.9 d	28.1 $\pm$ 4.1 d	7.2 $\pm$ 1.2 e	29.1 $\pm$ 4.3 d	14.4 $\pm$ 0.4 e
	VD 80 °C	51.1 $\pm$ 0.5 e	27.9 $\pm$ 0.5 d	8.5 $\pm$ 0.1 fg	29.1 $\pm$ 0.5 d	16.9 $\pm$ 0.0 f

VD 100 °C	55.8 ± 1.2 f	33.6 ± 0.7 ef	9.1 ± 0.2 g	34.8 ± 0.7 efg	15.1 ± 0.3 e
Spray drying	71.6 ± 0.2 h	31.9 ± 0.1 e	5.5 ± 0.1 cd	32.4 ± 0.1 ef	9.7 ± 0.1 a

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a,b,c – different letters in the same column indicated a significant difference ( $p>0.05$ ;  $n=3$ )